

# Natural Edge Bowl from a crotch

SWAT 2017

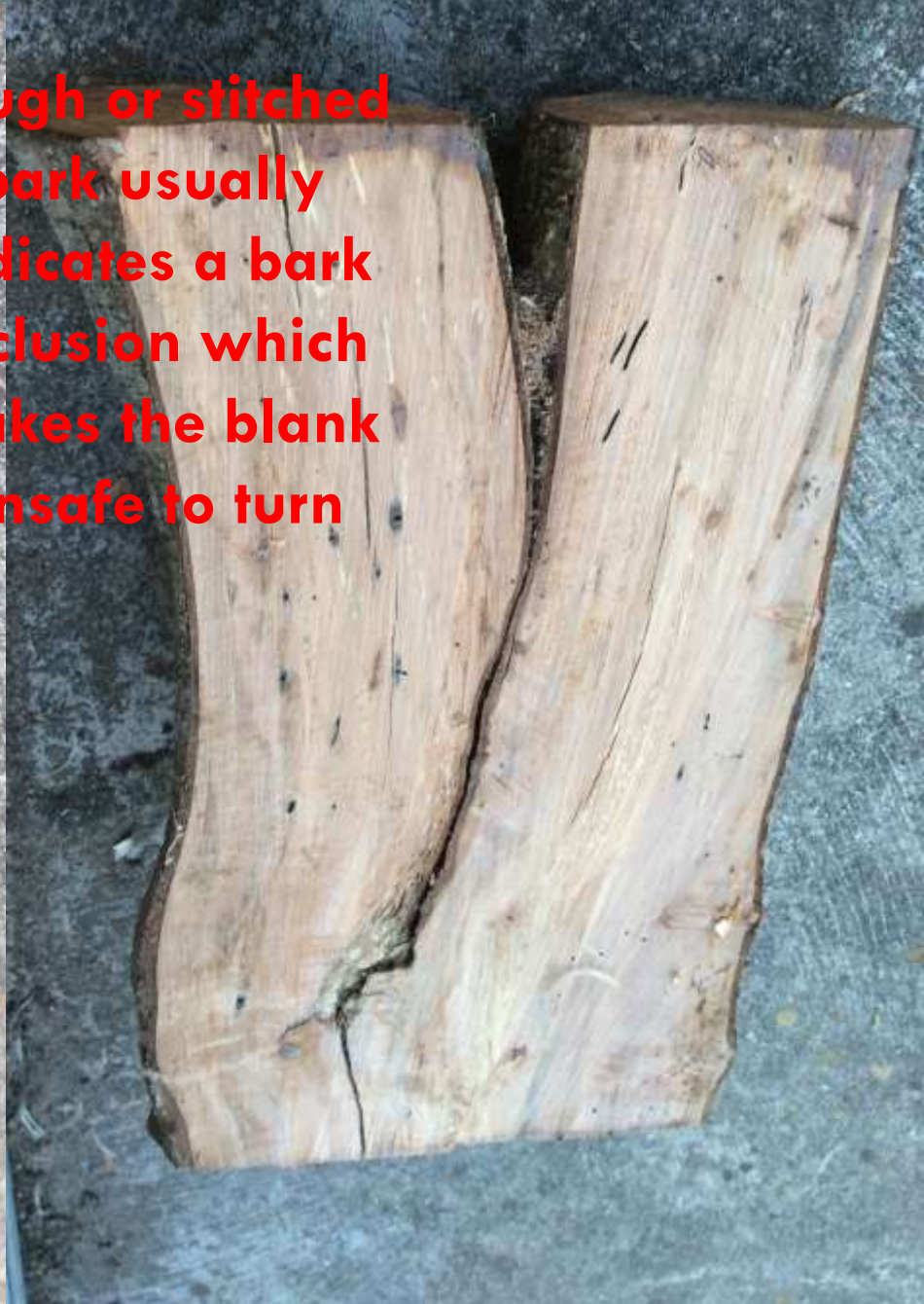




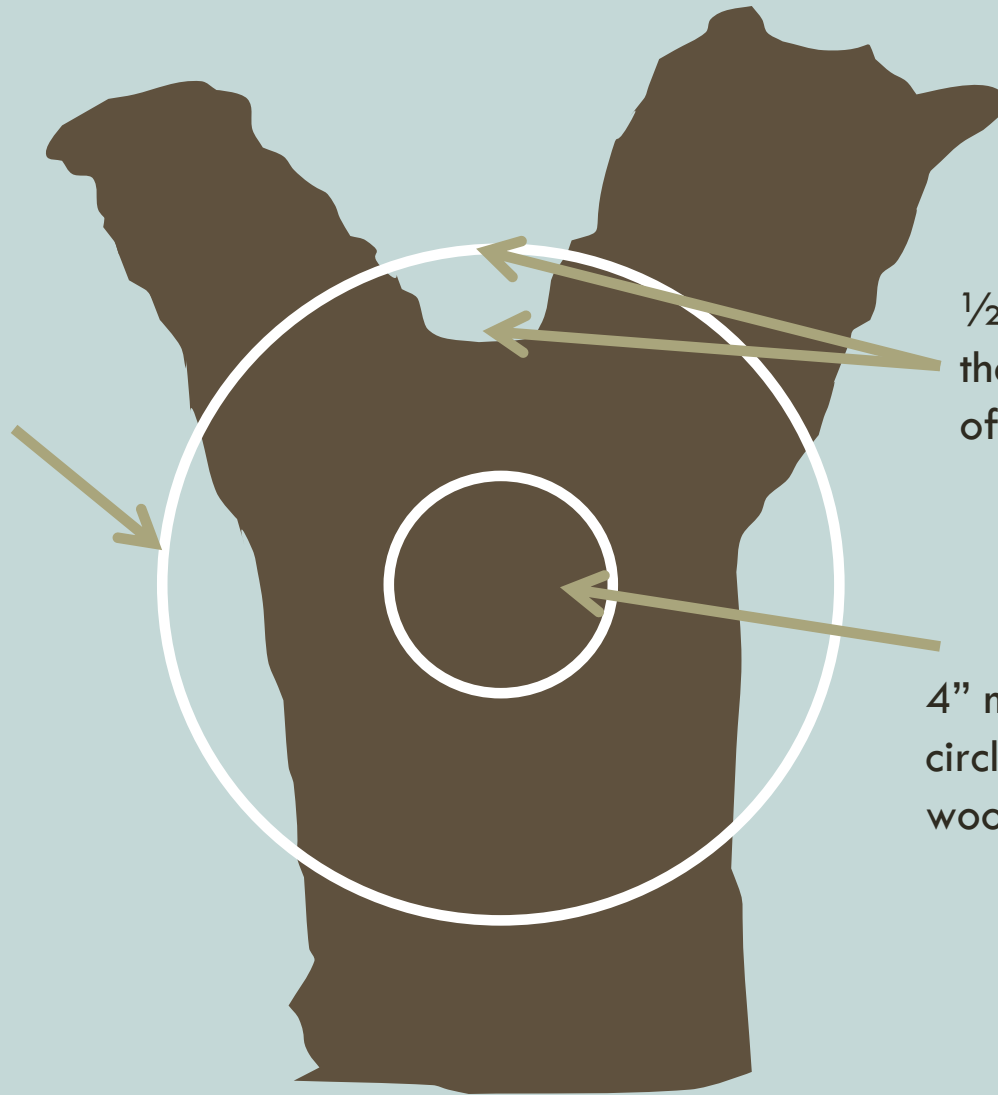




**Rough or stitched  
bark usually  
indicates a bark  
inclusion which  
makes the blank  
unsafe to turn**



11-10 diameter blank



1/2 -2" inside  
the diameter  
of the blank

4" minimum  
circle on the  
wood for chuck

# Log Processing Center



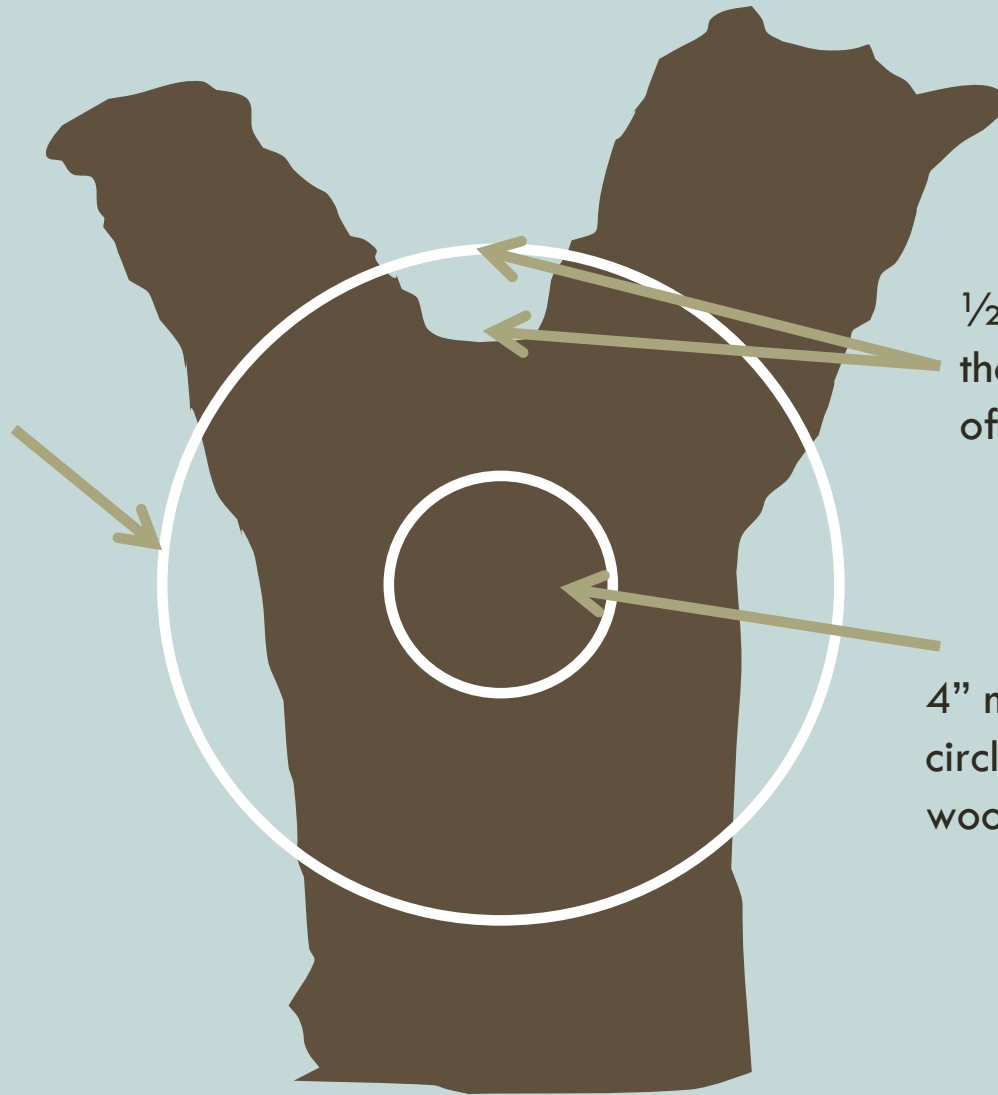
**Align the 3  
piths vertically**



Rip in  
two  
with  
chainsaw



11-10 diameter blank



$\frac{1}{2}$  -2" inside  
the diameter  
of the blank

4" minimum  
circle on the  
wood for chuck

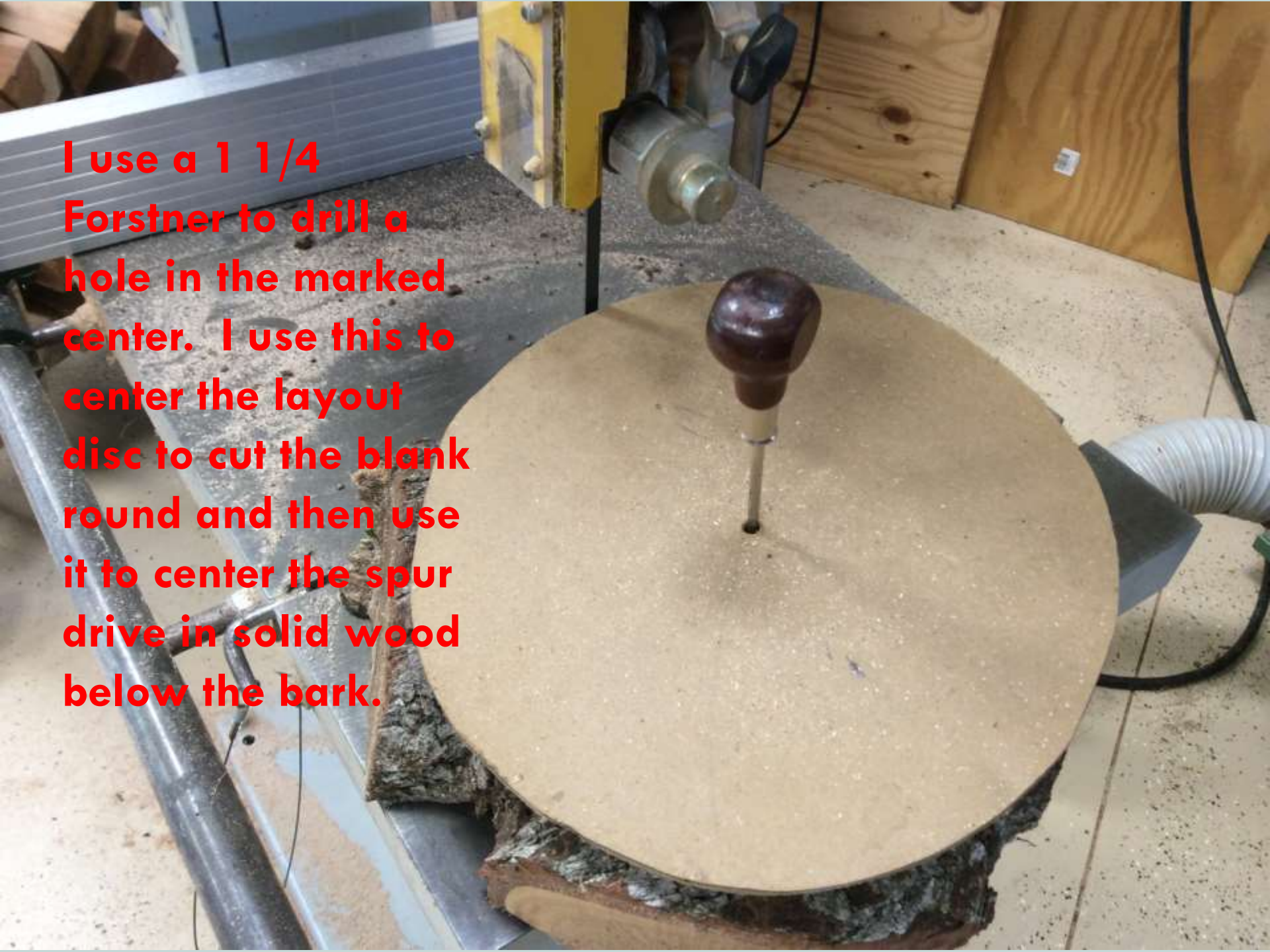


Plan the bowl using discs with a line through the diameter.



2x2 blocks  
make it  
easy to find  
the center.

**I use a 1 1/4  
Forstner to drill a  
hole in the marked  
center. I use this to  
center the layout  
disc to cut the blank  
round and then use  
it to center the spur  
drive in solid wood  
below the bark.**

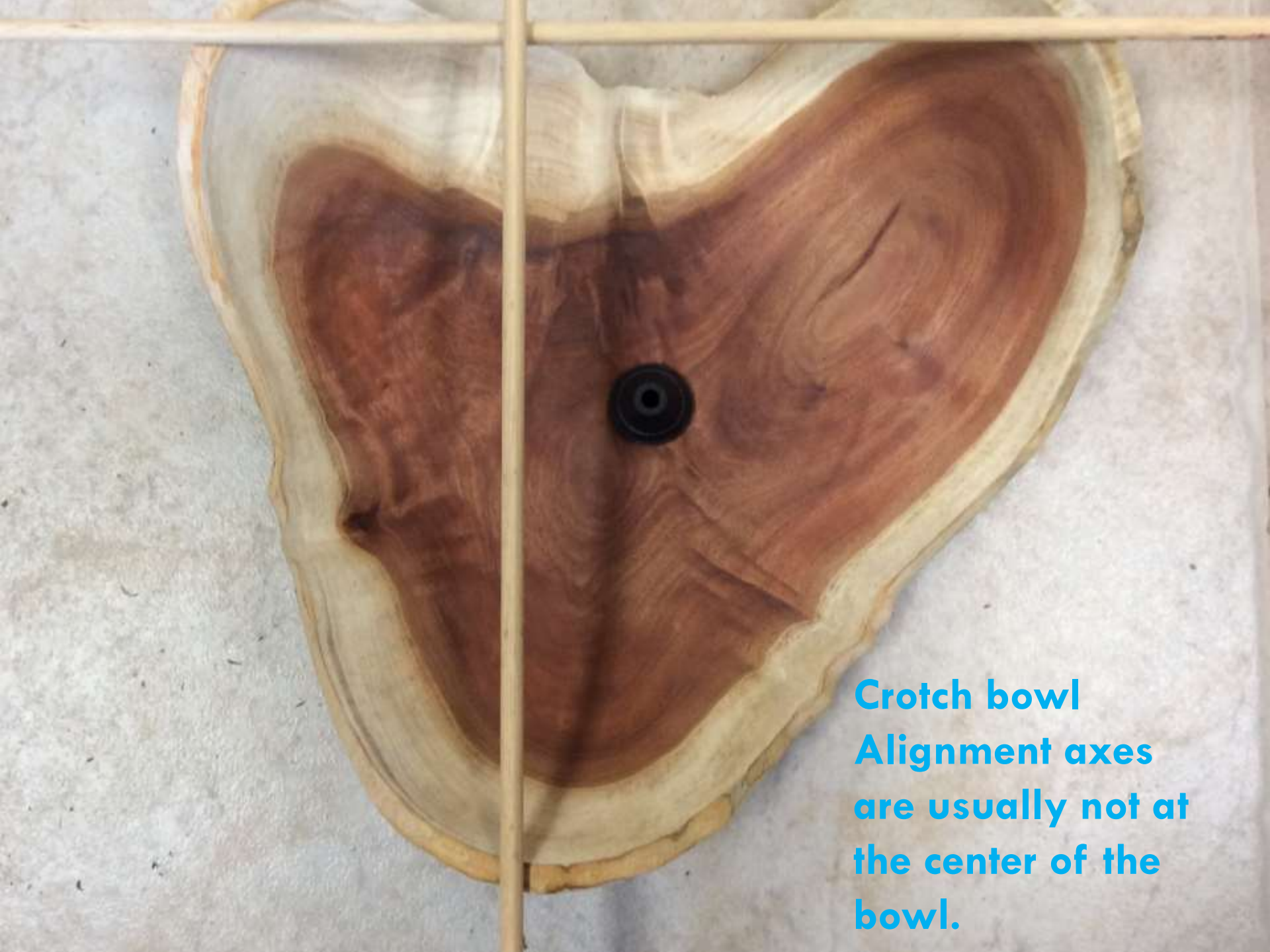


Balancing the rim heights



**Traditional symmetric bowl  
the high and low rims are  
perpendicular and the  
alignment axes cross at the  
center of the bowl**





**Crotch bowl  
Alignment axes  
are usually not at  
the center of the  
bowl.**